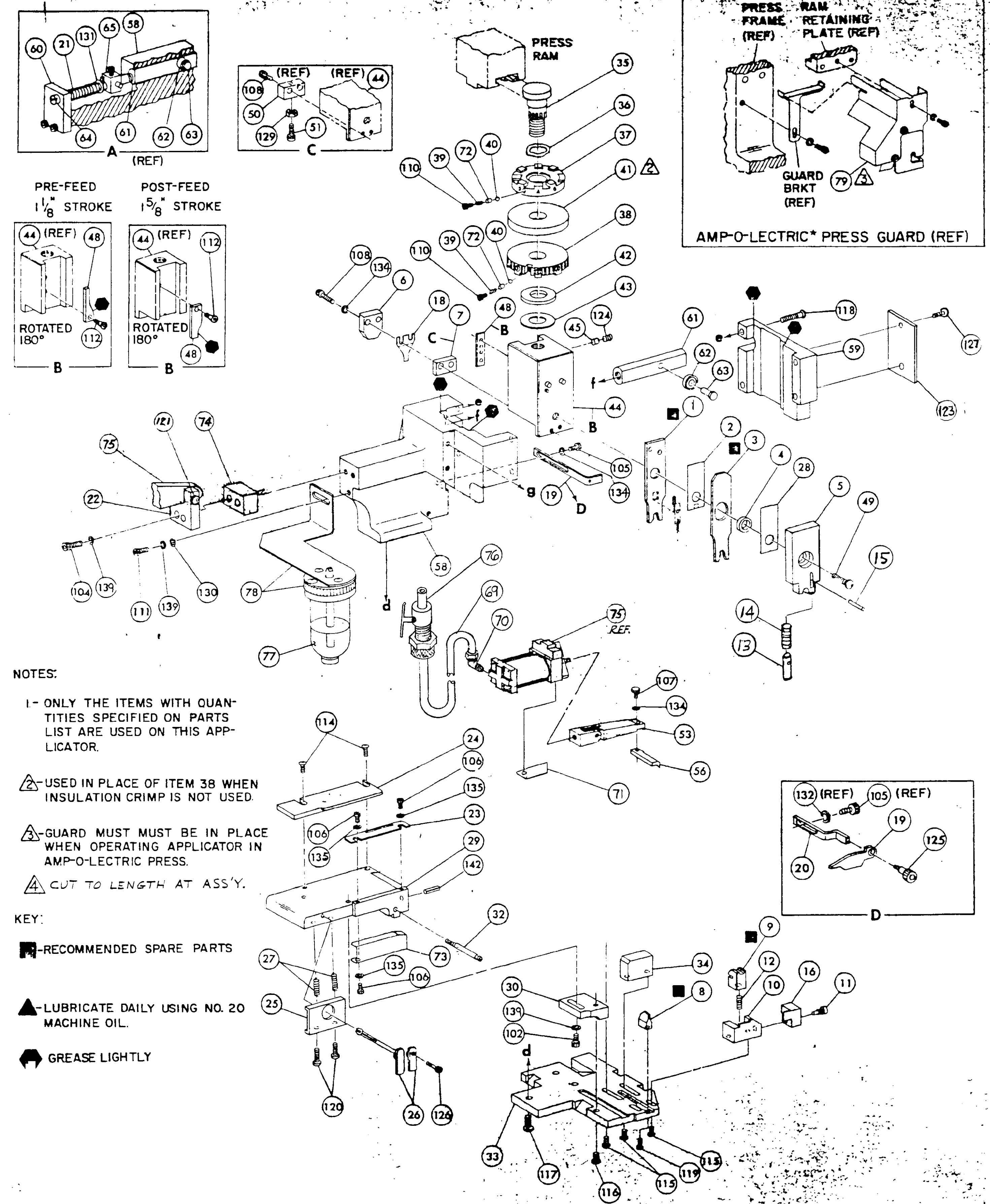


THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE MANUFACTURE OF THIS PRODUCT. ANY REVISIONS TO THIS DRAWING MUST BE APPROVED BY THE DESIGN ENGINEER AND THE CONTROLLING ENGINEERING DEPARTMENT. ANY UNAUTHORIZED REVISIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.

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- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - △ CUT TO LENGTH AT ASS'Y.
- KEY:**
- - RECOMMENDED SPARE PARTS
 - ▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - ↻ - GREASE LIGHTLY

QTY	PART NO	DESCRIPTION	ITEM NO
	21045-3	RING, RETAINING C (.187 DIA) FEED FINGER PIN	143
	144		144
	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143
1	4-21028-4	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141
	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140
4	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139
	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137
	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136
2	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135
4	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
	21024-4	WASHER, LOCK (NO 8) STRIPPER	132
	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131
2	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129
	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128
1	21017-2	SCR, DRIVE # 2 X .19	127
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126
1	45656-1	SCR, SHLD. (.187 DIA X .250 LG) STRIPPER	125
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
1	461264-1	PLATE, IDENTIFICATION	123
	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122
1	4-21002-8	SCR, BUT HD SKT CAP (3/8-16 X 1.00) AIR FEED	121
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118
3	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115
2	2-21002-3	SCR, BUT HD SKT CAP (8-32 X .62) R STRIP GUIDE	114
	1-21002-8	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112
2	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110
		SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	109
2	3-21000-0	SCR, SKT HD CAP (8-32 X .83) DEPRESSOR	108
1	2-22603-1	SCR, HEX HD MACH (8-32 X .38) FEED FINGER	107
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105
2	4-21000-3	SCR, SKT HD CAP (10-32 X .200) FEED ROD GUIDE	104
	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101
	455755-3	GUARD ASSY	79
	1-465184-0	LUBRICATOR ASSY	78
REF	852931-2	OIL, LUBRICATING	77
1	23238-1	QUICK DISCONNECT	76
1	461045-2	AIR FEED ASS'Y	75
1	461690-1	SPACER, AIR FEED	74
1	454277-2	PLATE, STRIP GUIDE COVER	73
2	690603-1	SPRING, ASSIST	72
	460914-1	GUARD, AIR CYLINDER	71
1	22294-6	FITTING, TUBE	70
20*	27319-4	TUBING 1/4 O.D.	69
		SHAFT, PIVOT	68
		BUSHING	67
		LEVER, INTERMEDIATE	66
		BLOCK, PIVOT	65
		SCREW, ADJUSTMENT FEED ROD	64
		PIN, CAM ROLLER	63
		ROLLER, CAM	62
		ROD, FEED	61
		GUIDE, FEED ROD	60

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	770321	
A	.074	14			
B	.064	16			
C	.058	18			
D	.055	20			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.110	F	1.250	A1 8040	
INSUL	.180	F			
WIRE RANGE		INSULATION RANGE		PRESS NO	
20-14		.156 MAX.			

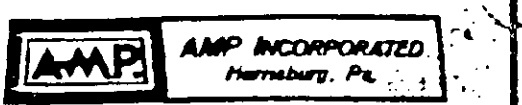
REMARKS

FOR CS9 OR AOM CLS USE ONLY

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REV	DESCRIPTION	DATE	BY	APP'D
F	ECO150-5571-94	7-19-74		
E	EC Q150 4924 93	10-28-73		
D	EC A 2701 9	10-28-73		
C	EC A 11265	12-58		
B	EC N R-7699	11/8/57		
A	CON E 1074	11/8/57		

567254-1



LOC A ID NO 567254-1 REV

NAME: MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (RECEPT, H.D. BURNER CONN.)