

EXP VIEW A-6010-16

# REVISION RECORD

No. 565493

REV.	DESCRIPTION	ECN	DATE	APP'D.
S1	0150-0712-01		JUL 01	CE
S	0150-0520-01		MAY 01	CE
R	ECN 0150-9485-99		8-6-99	MY
P3	0150-8971-98 ADD-10, -11		11-93	BH CE
P2	0150 6310-96			
	0150-6780-96			
PI	ADD -9		10/17/95	JLB
P	ECN 0150 4171 92		12/9/92	PM CE
N	ECN A-379492		8/5/92	PM
M2	ADD -8	-	5/20/92	PM
M1	ADDED -7	-#	1/14/88	BAW
M	REV ECN A-103288	-	5/2/88	PER
L	ECN R-7699	-	1/6/87	DAE/CE
K	ECN R 7584	-	8-21-87	JES/IM
J2	ADD -6	-	10/86	IM
J1	ADD -5	-	8-30-85	JG CE
J	ECN R-6406	-	8-16-85	JG
HI	ECN R 6341	-	7-15-85	JEB CE
H	ECN R-6022	-	12-3-84	HDM/JG
G1	OBSOLETE -4 ONLY	R 5663	4/84	TS/IM
G	REV. PER ECN	R 5279	8/17/83	DM/IM
F3	ADDED -4 & SHEET 6		9/11/79	RB/IM
F2	ADDED -3		4-20-79	KS/IM
F1	ITEM 56 WAS 3-2286-1 ADD NOTE A TO SHEET 2	R2926	3/79	SS/SC
F	REV -2 ONLY ADD ITEM (62) DELETED (42)	R2902	3/1/79	KS/IM
WI	ECR 05-012647		10-05	MY/GB
W	ECR 05-012260		10-05	MY/GB
V	ECN 0150-0281-04		3-04	MY/TE
U	0150-0243-04		3-04	MY/TE
T	0150-0010-02 REACT -2		JAN 02	CE GB
S2	0150-1077-01 ADD -12		OCT 01	CE GB

DASH NO.	REV.	PRODUCT NO.	CMA	DESCRIPTION	DASH NO.	REV.	PRODUCT NO.	CMA	DESCRIPTION
-1	M	42076	600-3000	SPLICE APP .110" F CRIMP .270 FEED THRU	-10	W	41765	3000-7000	SPLICE APPL. ±.002 .120 F CRIMP CH .080 .270 FEED 16
-2	W	41765	1500-5000	SPLICE APP. .110" F CRIMP .270 FEED THRU	-11	W	41766	3000-7000	SPLICE APPL ±.002 .130 F CRIMP
-3	W	41766	3000-7000	SPLICE APPL .140" F CRIMP .270 FEED 	-12	W	41765	3000-7000	SPLICE APPL ±.002 .120 F CRIMP CH .080 .270 FEED 16
-4	M	41766	3000-7000	SPLICE APPL. .155" F CRIMP .270 FEED (USE DUAL REEL HOLDER)					
-5	M	41900	3000-7000	SPLICE APPL. .140 F CRIMP .270 FEED 					
-6	W	41766	3000-7000	SPLICE APPL 140 F CRIMP .270 FEED 					
-7	M	42076	600-3000	THRU SPLICE APPL. .110 F .270 FEED - OBSOLETE - 					
-8	W	41770	7000-13000	CRIMP HEIGHT .120 ±.002 SPLICE APPL .180 F .270 FEED 					
-9	W	41900	3000-7000	SPLICE APPL. .140 F CRIMP .270 FEED 					

THIS IS A CONTROLLED DOCUMENT

RELEASED FOR PUBLICATION 11 22 MAY 01 BY AMP INCORPORATED ALL RIGHTS RESERVED

REVISION																				
SHEET																				

PRINT	AMP 2649	TITLE	SPLICE APPLICATOR WITH WIRE FEED	DR	Mart 2-17-76	APP D.		LOC.	A	B	NO	565493	REV	
4		AMP INCORPORATED HARRISBURG, PA.		CHK		REL	2-17-76			SHEET	1 OF 7			

565493

THIS IS A CONTROLLED DOCUMENT

11 27 MAY 01  
RELEASED FOR PUBLICATION  
BY AMP INCORPORATED ALL RIGHTS RESERVED  
COPYRIGHT 1989 2 001

ITEM NO.	DESCRIPTION	S I Z E	PART NUMBER	QUANTITY REQUIRED												REMARKS												
				-1		-2		-3		-4		-5		-6			-7		-8		-9		-10		-11		-12	
				U	T	U	T	U	T	U	T	U	T	U	T		U	T	U	T	U	T	U	T	U	T	U	T
1	CRIMPER .110 F	C	1-453919-8	1		1								1														
2	SCREW, SOC HD CAP 1/4-20 x .62		21001-3	2		2		2		2		4		2		4		2		4		2		2		2		
3	ANVIL .110	A	453761-1	1		1								1														
4	SCREW, SOC. HD CAP 1/4-20 x .75		21001-4	1		3		1		1		5		1		5				5		3		3		3		
5	SHEAR BLADE	B	453769-1	1										1														
6	SCREW SOC HD CAP #4-40 x .38		1-21000-4	2		2		2		2		2		2		2		2		2		2		2		2		
7	BASE CASTING	C	570238	1		1		1		1		1		1		1		1		1		1		1		1		
8	PLATE, BASE	B	372987	1		1		1		1		1		1		1		1		1		1		1		1		
9	BLOCK, BASE	B	453762-1	1				1		1		1				1				1		1		1				
10	SCREW, SOC HD CAP 5/16-18 x .88		1-21001-9	2		2		2		2		2		2		2		2		2		2		2		2		
11	WASHER, SPRING LOCK 5/16		21024-7	2		2		2		2		2		2		2		2		2		2		2		2		
12	RETAINER, SLIDE	A	372993	1		1		1		1		1		1		1		1		1		1		1		1		
13	SCREW, SOC HD CAP #10-32 x .62		3-21000-6	1				1		1		1		1		1		1		1								
14	SLIDE	A	373003	1		1		1		1		1		1		1		1		1		1		1		1		
15	PLATE, FEED	C	453772-1	1		1		1		1		1		1						1		1		1		1		
16	SCREW SOC. HD CAP #10-32 x .50		3-21000-5	2		2		2		2		2		2		2		2		2		2		2		2		
17	SPRING, SLIDE		2-24017-6	1		1		1		1		1		1		1		1		1		1		1		1		
18	SCREW, HEX. HD CAP 3/8-16 x 1.00		3-21015-1	3		3		3		3		3		3		3		3		3		3		3		3		
19	WASHER, FLAT 3/8 ID.	A	371178	3		2		3		3		3		3		3		2		3		2		2		2		
20	SHEAR BLADE	B	453769-5			1																1				1		
21	RAM	B	453768-1	1		1		1		1		1		1		1		1		1		1		1		1		
22	SCREW SQ. HD. SET 1/4-20 x 1.50		21077-7	1		1		1						1		1		1				1		1		1		
23	NUT, HEX 1/4-20		21019-1	1		1		1						1		1		1				1		1		1		
24	WIRE CRIMPER .140F" .187THK <sup>40% LEGS</sup>	C	456411-1					1						1														
25	HOLDER, ANVIL	A	374348	1		1		1		1		1		1		1		1		1		1		1		1		
26	AUX. ANVIL HOLDER	A	378975	1		1		1		1		1		1		1		1		1		1		1		1		
27	SCREW, SOC HD CAP 3/8-16 x 1.25		3-21001-6	1		1		1		1		1		1		1		1		1		1		1		1		
28	SCREW, SOC. HD. CAP 5/16-18 x .50		1-21001-6	1		1		1		1		1		1		1		1		1		1		1		1		
29	ANVIL .140	B	453761-2					1				1				1				1								
30	SHEAR BLADE	B	453769-3					1						1						1								
31	BLOCK, CUTTER $\Delta$	B	453771-1	1		1		1						1						1		1		1		1		
32	SCREW, SOC. HD CAP #8-32 x .50		2-21000-7	2		2		2		2		2		2		2		2		2						2		
33	CUTTER, WIRE $\Delta$	A	453749-1	1		1		1				1		1		1		1		1		1		1		1		
34	PIN, DOWEL .093 DIA x .63		1-21919-3	1		1		1		1		1		1		1		1		1		1		1		1		
35	SCREW, SET SOC HD #6-32 x .50 LG		2-21000-0	1				1		1		1		1		1		1		1		1		1		1		
36	WASHER FLAT #6		21055-5	1																								

PRINT 4

$\blacksquare$  DENOTES WEARING PARTS  
RECOMMEND PURCHASE REPLACEMENT

$\Delta$  WHEN APPROX. ITEM 22 TOUCHES TABLE, CUTTER SHOULD BE HELD IN WIRE TIGHT.

TITLE LIST OF MATERIALS SPACE APPLICATOR

LOC. A

B NO. 565493

SHEET 2 OF 7

REV WJ

COPYRIGHT 0079 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

565493

THIS IS A CONTROLLED DOCUMENT.

RELEASED FOR PUBLICATION 11 22 2001 BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 1988 2001

ITEM NO.	DESCRIPTION	SIZE	PART NUMBER	QUANTITY REQUIRED												REMARKS													
				-1		-2		-3		-4		-5		-6				-7		-8		-9		-10		-11		-12	
				U	T	U	T	U	T	U	T	U	T	U	T			U	T	U	T	U	T	U	T	U	T	U	T
37	SPRING, COMP (MT. IN) LC-042E-9		5-22282-1	1		1		1		1		1		1		1		1		1		1		1		1			
38	NUT, HEX #6-32		21068-5	1		1		1		1		1		1		1		1		1		1		1		1			
39	STRIPPER	A	453748-1		1		1		1		1		1		1		1		1		1		1		1		1		
40	SCREW BUT HD CAP #8-32 x .38		2-21002-1	2		2		2		2		2		2		2		2		2		2		2		2			
41	WASHER #8 (SPACER)		21055-6	4		4		4		4		4		4		4		4		4		4		4		4			
42	HOLD DOWN TERM. (TERM 42076)	B	453770-1		1		1		1		1		1		1		1		1		1		1		1		1		
43	SCREW SOC. HD. CAP #6-32 x .38		1-21000-9	2		2		2		2		2		2		2		2		2		2		2		2			
44	RETAINER, FEED PLATE	A	453750-1		1		1		1		1		1		1		1		1		1		1		1		1		
45	SCREW, BUT. HD. CAP #10-32 x .50		2-21002-7	2		2		2		2		2		2		2		2		2		2		2		2			
46	SCREW, SOC. HD. CAP #10-32 x 1.00		3-21000-9	1		1		1		1		1		1		1		1		1		1		1		1			
47	NUT, HEX #10-32		21068-7	1		1		1		1		1		1		1		1		1		1		1		1			
48	HOLD DOWN WIRE	A	810296		1		1		1		1		1		1		1		1		1		1		1		1		
49	MOUNT, CYL.	A	453753-1		1		1		1		1		1		1		1		1		1		1		1		1		
50	MOUNT, FEED FINGER	A	453754-1		1		1		1		1		1		1		1		1		1		1		1		1		
51	SCREW, SOC. HD. CAP #6-32 x .50		2-21000-0	2		2		2		2		2		2		2		2		2		2		2		2			
52	PIN, GROOVE .125 DIA x .75		1-22183-8	1		1		1		1		1		1		1		1		1		1		1		1			
53	FEED FINGER	A	453752-1		1		1		1		1		1		1		1		1		1		1		1		1		
54	SCREW, SHOULDER .188 DIA x .375	A	1-22353-0	1		1		1		1		1		1		1		1		1		1		1		1			
55	PIN, GROOVE TYPE 67, 125 D. x 1.00		1-22183-9	1		1		1		1		1		1		1		1		1		1		1		1			
56	SPRING, EXT. B3 L6	A	683146-1	1		1		1		1		1		1		1		1		1		1		1		1			
57	CYLINDER, FEED <small>3/4 BORE .875 STROKE STYLE F SERIES A</small>		25247-1	1		1		1		1		1		1		1		1		1		1		1		1			
58	SCREW, SOC. HD. CAP #8-32 x 1.25 <small>MOD</small>		3-21000-2	3		3		3		3		3		3		3		3		3		3		3		3			CUT TO 1.12 LG.
59	CLEVIS	B	453763-1		1		1		1		1		1		1		1		1		1		1		1		1		
60	PIN, CLEVIS	A	453089-1		1		1		1		1		1		1		1		1		1		1		1		1		
61	PIN, COTTER .06 DIA x .50		1-22170-8	2		2		2		2		2		2		2		2		2		2		2		2			
62	HOLD DOWN TERM (TERM 41765)	B	453770-2		1		1		1		1		1		1		1		1		1		1		1		1		
63	HOLD DOWN 41765	A	453758-1		1		1		1		1		1		1		1		1		1		1		1		1		
64	SCREW, SOC. HD. CAP #6-32 x .38		1-21000-9	2		2		2		2		2		2		2		2		2		2		2		2			
65	MOUNT, FEED FINGER (TERM 41766)	A	453754-2		1		1		1		1		1		1		1		1		1		1		1		1		
66	DRAG, STOCK	A	453760-1		1		1		1		1		1		1		1		1		1		1		1		1		
67	SCREW, SOC. SET #6-32 x .38		3-21006-4	2		2		2		2		2		2		2		2		2		2		2		2			
68	NUT, HEX. #6-32		21068-5	2		2		2		2		2		2		2		2		2		2		2		2			
69	STUD #8-32 x 1.00 <small>PIC 2045</small>		22354-7	1		1		1		1		1		1		1		1		1		1		1		1			
70	SPRING, COMP. LC-045E-2		6-22282-1	1		1		1		1		1		1		1		1		1		1		1		1			
71	WASHER, FLAT #8		21055-7	1		1		1		1		1		1		1		1		1		1		1		1			
72	NUT, HEX. S.L. #8-32		21022-2	1		1		1		1		1		1		1		1		1		1		1		1			

PRINT A

TITLE LIST OF MATERIALS SPLICE APPLICATOR

LOC. A SHEET 3 OF 7 NO. 565493 REV. WU

THIS IS A CONTROLLED DOCUMENT.

RELEASED FOR PUBLICATION 11 22 2001 BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 1989 2001

ITEM NO.	DESCRIPTION	SIZE	PART NUMBER	QUANTITY REQUIRED												REMARKS													
				-1		-2		-3		-4		-5		-6				-7		-8		-9		-10		-11		-12	
				U	T	U	T	U	T	U	T	U	T	U	T			U	T	U	T	U	T	U	T	U	T	U	T
73	HOLD DOWN (TERM A1766)	A	453758-2																										
74	BRACKET, CYL. MOUNT	B	453766-1																										
75	SCREW, SOC HD CAP 1/4-20 x .62		21001-3																										
76	WASHER, FLAT 1/4 DIA		21055-8																										
77	HOLD DOWN TERM. (TERM 41766)	B	453770-3																										
78	CYL WIRE FEED		468528-1																										
79	SCREW, SOC HD CAP 1/4-20 x 2.25		1-21001-1																										
80	HOLDER, WIRE GUIDE	A	453756-1																										
81	GUIDE, WIRE	A	453757-1																										
82	SCREW, SOC. HD. CAP #6-32 x .62		2-21000-1																										
83	DRAG, WIRE	A	453755-1																										
84	SCREW, SOC. HD CAP #6-32 x .62		1-21002-9																										
85	WASHER, FLAT #6		21055-5																										
86	SPRING, COMP. LC-022C-3 250 DIA x .50		22280-3																										
87	SCREW, SOC. CAP 4-40 x 1 1/16		7-21000-8																										
88	FEED, WIRE	B	453767-1																										
89	BLADE, WIRE PUSHER	A	453759-1																										
90	STUD #6-32 x 1.00 PIC 2090		22354-1																										
91	SPRING, COMP LC-022D-3 312 DIA x .62		8-22281-7																										
92	WASHER, FLAT #6		21055-5																										
93	NUT, HEX #6-32		21068-5																										
94	NUT, HEX S.L #6-32		21022-1																										
95	PISTON POSITIONER	A	376170																										
96	ROD, GUIDE	A	388639-2																										
97	PIN, COTTER .062 x .50		1-22170-8																										
98	BLADE, WIRE PUSHER	B	453759-2																										
99	BRACKET, WIRE REEL	B	453764-1																										
100	SCREW, SOC. HD. CAP 1/4-20 x .62		21001-3																										
101	SHAFT, WIRE REEL	A	453751-1																										
102	SCREW, SOC. HD CAP 5/16-18 x .62		1-21001-7																										
103	COLLAR, SHAFT .625 DIA	A	22292-9																										
104	NUT, HEX. 4-40 MT EN (87)		21018-4																										
105	GUIDE, WIRE	B	453765-1																										
106	SCREW, SOC. HD. CAP 1/4-20 x .50		21001-2																										
107	TUBE, WIRE FEED (NYLON)		24028-1																										
108	CRIMPER, WIRE .155 "F"	C	456426-4																										

▲ QTY. IN INCHES

LOC.	B	NO.	565493	REV.	WI
SHEET	4 OF 7				

TITLE LIST OF MATERIALS SPlice APPLICATOR

■ DENOTES WEARING PARTS  
 ■ RECOMMEND PURCHASE REPLACEMENT

PRINT 4

565493

THIS IS A CONTROLLED DOCUMENT.

RELEASED FOR PUBLICATION 11 22 2001 BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 1992001

ITEM NO.	DESCRIPTION	SIZE	PART NUMBER	QUANTITY REQUIRED												REMARKS													
				-1		-2		-3		-4		-5		-6				-7		-8		-9		-10		-11		-12	
				U	T	U	T	U	T	U	T	U	T	U	T			U	T	U	T	U	T	U	T	U	T	U	T
109	BRACKET	B	452899-2	1																									
110	<del>ARM ASSEM.</del>	<del>B</del>	<del>378393</del>	<del>1</del>																									
112	VALVE, AIRFEED SUB-ASS'Y	C	692655-1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
113	<del>VALVE ON-OFF</del>	<del>BA</del>	<del>23018-1</del>	<del>1</del>																									
114	SCREW, SOC HD CAP #10-32x1.00		3-21000-9	1																									
115	NUT, HEX #10-32		21018-7	2																									
116	SCREW SOC HD CAP #10-32x.62		3-21000-6	2																									
117	WASHER FLAT #10		21055-7	2																									
118	<del>NIPPLE, LONG, 1/8NPT x 1 1/2 LG</del>		<del>22313-1</del>	<del>1</del>																									
119	<del>ELBOW, STREET 1/8NPT</del>		<del>22306-1</del>	<del>1</del>																									
120	<del>VALVE, FLOW CONTROL</del>	<del>BA</del>	<del>23053-1</del>	<del>1</del>																									
121	<del>VALVE, QUICK EXHAUST</del>	<del>BA</del>	<del>22374-1</del>	<del>1</del>																									
122	<del>ELBOW 1/8NPT - 1/4 TUBE</del>		<del>22294-6</del>	<del>2</del>																									
123	<del>NIPPLE, HEX 1/8NPT - 3/8NPT</del>		<del>22304-5</del>	<del>2</del>																									
124	TUBING, PLASTIC 1/4 OR 3/8		27319-4		19	29	19			19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	10 @ 7" LG & 10 @ 12" LG.		
125	TEE 1/8NPT		22309-1	1	1	1				1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
126	NIPPLE, HEX 1/8NPT		22304-1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
127	ELBOW 1/8NPT - 1/4 TUBE		22294-6	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	1			
128	VALVE, FLOW CONTROL		23054-1	1	1	1				1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
129	NIPPLE 1/8NPT 2.50 LG. Δ		22313-9	1		1				1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
130	PIPE PLUG		465729-1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	MT. IN ROD END OF ITEM 57		
131	ANVIL .155	B	453761-3																										
132	GUARD LOWER	C	460580-2		1		1			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
133	SHROUD	C	461628-1		1	1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
134	SCREW BUT. HD 1/4-20 x 3/16		3-21002-2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
135	WASHER, FLAT		21055-7	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
136	PRESS ASS'Y	D	1-471273-2	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.	REF.			
137	SPACER, GUARD	A	454058-1	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
138	GUARD	B	453870-2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
139	BRACKET, GUARD	A	376946	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
140	SCREW, SOC HD CAP #10-32x1.00		3-21000-9	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
141	WASHER FLAT #10		21055-7	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
142	GUARD, FRONT	A	460579-2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
143	SCREW, SOC HD CAP #6-32x.25		1-21000-8	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
144	WASHER FLAT #6		21055-5	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
145	CUTTER WIRE (#14 WIRE MAX)	A	453749-2																										

PRINT 4  
 Δ REMOVE LONG NIPPLE FROM AIRFEED ASSY (ITEM 112) & REPLACE WITH (ITEM 129) 22313-9

TITLE LIST OF MATERIALS SPLICE APPLICATOR

LOC. A  
 B NO. 565493  
 SHEET 5 OF 7  
 REV. W

565493

THIS IS A CONTROLLED DOCUMENT.

11 22 MAY 71  
RELEASED FOR PUBLICATION  
BY AMP INCORPORATED. ALL RIGHTS RESERVED.  
COPYRIGHT 1969 2001

ITEM NO.	DESCRIPTION	SIZE	PART NUMBER	QUANTITY REQUIRED																				REMARKS				
				-1		-2		-3		-4		-5		-6		-7		-8		-9		-10			-11		-12	
				U	T	U	T	U	T	U	T	U	T	U	T	U	T	U	T	U	T	U	T		U	T	U	T
146	TUBING NYLON 1/8" I.D.	A	24028-2						7																	ONE AT 2" LG ONE AT 4 1/2 LG.		
147	GUARD, LOWER	C	843571-1			1																1		1	1			
148	FEED WIRE UP TO #14 WIRE	B	453767-2														1											
149	BLOCK CUTTER .078 DIA HOLE	B	453771-2																									
150	GUIDE WIRE UP TO #14 WIRE	A	453757-2														1											
151	SHEAR BLADE	B	453769-4							1										1								
152	CRIMER WIRE .140 F	C	1-456411-3							1											1							
153	BRACKET PUSHER (CUTTER)	B	817153-1							1			1													MOUNTS TO RAM ITEM 21		
154	SCREW SHC 1/4-20 x 1.25 LG	A	21001-7							2			2						2									
155	FEED FINGER	A	453752-2							1											1							
156	GUIDE WIRE	A	453765-2							1			1								1							
157	BRACKET WIRE REEL	B	817155-1							1			1								1							
158	BLOCK CUTTER	B	817154-1							1			1															
159	BRACKET CYL. MT.	B	453766-2			1				1			1								1		1	1	1			
160	REFL BRACKET ASSY.	D	694925-4						1																			
161	NUT HEX. 1/4-20	A	1-21018-3			2				2			2						2	2	2	2	2	2	2			
162	BRACKET CYL. MT. EXTENTION	B	817151-1							1			1								1							
163	SCR. SHC. 1/4-20 x 2.50 LG.	A	1-21001-2			2				2			2						2	2	2	2	2	2	2			
164	CYL AIR 2.00 STROKE	A	468528-2			1				1			1						1	1	1	1	1	1	1			
165	<del>GUIDE ROD 8.00 LG.</del>	<del>A</del>	<del>388639-4</del>			<del>1</del>				<del>1</del>			<del>1</del>						<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>	<del>1</del>			
166	SPACER	A	461690-2																							MOUNTS BETWEEN ITEM 9 & 158		
167	SCR, BUT HD CAP 6-32 X .38	A	2-21002-7							1			1								1					MOUNTS TO ITEM 33		
168	WASHER, FLAT #6	A	21055-5							1			1								1					" " " "		
169	SHROUD	C	460252-1							1											1							
170	BLOCK, BASE	B	453762-3			1							1											1				
171	WIRE CRIMPER .180 F	C	1-453925-2																									
172	HOLD DOWN	A	453758-3																									
173	BLOCK CUTTER	B	453771-3																									
174	BLADE, SHEAR	B	453769-7																									
175	PLATE, FEED	C	453772-2																									
176	ANVIL .180	C	1-473503-3																									
177	HOLD DOWN, TERMINAL	B	90475-1																									
178	SPACER	A	90474-1																									
179	SCR, SHC 1/4-20 X 1.00	A	21001-6																				1		2	2		
180	SCR, SHC 8-32 X .75	A	2-21000-9																					2				
181	SCR, RHC 6-32 X .38	A	1-21002-7																					2				

PRINT	DIST.	TITLE	LOC.	B	NO.	REV.
4		LIST OF MATERIALS SPLICE APPLICATOR			565493	
				SHEET	6 OF 7	WI

AMP 1125-3 (11/66)		SIZE	PART NUMBER	QUANTITY REQUIRED												REMARKS
ITEM NO.	DESCRIPTION			-1	-2	-3	-4	-5	-6	-7	-8	-9	-10	-11	-12	
				U	T	U	T	U	T	U	T	U	T	U	T	
182	CUTTER, WIRE	A	453749-3	-	-	-	-	-	-	-	-	1	-	-	-	-
183	BRACKET, PUSHER	B	90643-1	-	-	-	-	-	-	-	-	-	1	-	-	-
184	WASHER, FLAT	A	21899-3	-	-	-	-	-	-	-	-	2	-	-	-	-
185	TUBING, NYLON	A	980411-1	-	-	-	-	-	-	-	-	29	-	-	-	-
186	SUPPORT, SHEAR	A	90887-1	-	-	-	-	-	-	-	-	1	-	-	-	-
187	SPACER	A	90474-2	-	-	-	-	-	-	-	-	-	1	-	-	-
188	BLOCK, CUTTER	B	453771-4	-	-	-	-	-	-	-	-	-	1	-	-	-
189	BRACKET, PUSHER	C	817153-3	-	-	-	-	-	-	-	-	-	-	1	1	-
190	SPACER, AIR FEED	C	461690-4	-	-	-	-	-	-	-	-	-	-	1	1	-
191	SUPPORT, SHEAR	B	90887-2	-	1	-	-	-	-	-	-	-	-	1	1	1
192	SHCS 10-32 x .75	A	3-21000-7	-	1	-	-	-	-	-	-	-	-	1	1	1
193	BRACKET, CYL MT EXTENSION	B	817151-1	-	-	-	-	-	-	-	-	-	-	1	1	-
194	SHCS 8-32 x 1.25	A	3-21000-2	-	-	-	-	-	-	-	-	-	-	2	2	-
195	GUIDE, WIRE	A	453765-3	-	1	-	-	-	-	-	-	-	-	1	1	1
196	SET SCREW 10-32 x .50	A	5-21006-3	-	1	-	-	1	-	-	-	1	1	1	1	1
197	HEX NUT 5-16 x 24	A	1-22202-7	-	1	-	-	-	-	-	-	-	-	1	1	1
198	1/8 FEMALE PT COUPLER	A	22302-1	-	-	-	-	-	-	-	-	-	-	-	-	-
199	SCREW, SHC, 10-32 x .88	A	3-21000-8	-	1	-	-	-	-	-	-	-	-	1	1	1
200	AIR DELAY VALVE	A	18553-1	-	1	-	-	-	-	-	-	-	-	1	1	1
201	WIRE CRIMPER, .120	C	456423-5	-	-	-	-	-	-	-	-	-	-	1	-	1
202	ANVIL	C	1-473503-7	-	-	-	-	-	-	-	-	-	-	1	-	1
203	WIRE CRIMPER, .130	C	4-568176-8	-	-	-	-	-	-	-	-	-	-	-	1	-
204	ANVIL	C	1-473503-6	-	-	-	-	-	-	-	-	-	-	-	1	-
205	ELBOW, PLASTIC TUBING, MALE	A	22294-7	-	1	-	-	-	-	-	-	-	-	1	1	1
206	CONNECTOR, MALE, PNEUMATIC	A	980282-3	-	2	-	-	-	-	-	-	-	-	2	2	2
207	NIPPLE, HEX, PIPE FITTING	A	22304-2	-	1	-	-	-	-	-	-	-	-	1	1	1
208	TEE, PIPE FITTING, FEMALE BRANCH	A	23791-2	-	1	-	-	-	-	-	-	-	-	1	1	1
209	BUSHING, PIPE FITTING	A	22307-1	-	1	-	-	-	-	-	-	-	-	1	1	1
210	TEE, PIPE FITTING (FEMALE BRANCH)	A	22309-1	-	1	-	-	-	-	-	-	-	-	1	1	1
211	ELBOW, MALE, PNEUMATIC	A	985883-2	-	1	-	-	-	-	-	-	-	-	1	1	1
212	SCR, SET, SOC HD 6-32 x .50	A	3-21006-5	1	1	1	1	1	1	1	1	1	1	1	1	1
213	PLATE, 1D		452373-1	1	1	1	1	1	1	1	1	1	1	1	1	1
214	SCR, DRIVE		21017-6	3	3	3	3	3	3	3	3	3	3	3	3	3
215	SCR, SET, SOC HD, 6-32 x .44		3-21006-2	-	-	-	-	-	-	-	-	1	-	-	-	-
216	SPACER	A	90474-3	-	1	-	-	-	-	-	-	-	-	-	-	-

THIS IS A CONTROLLED DOCUMENT.

11 22 MAY 01  
RELEASED FOR PUBLICATION BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 1989 2001

PRINT 4	DIST. N	TITLE LIST OF MATERIALS	TITLE SPLICE APPLICATOR	LOC A	B NO 565493	REV W1
				SHEET 7	OF 7	