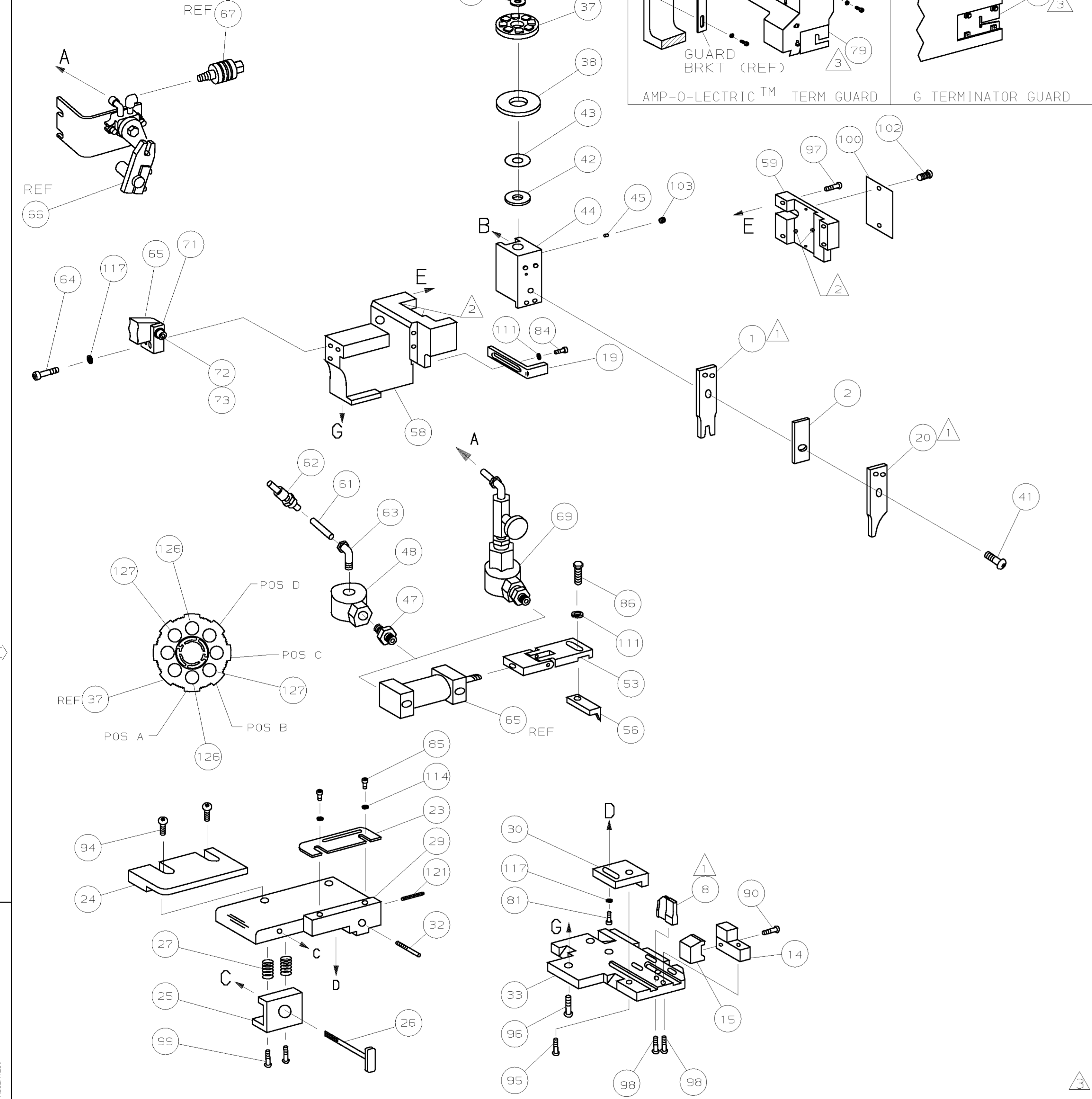


PART NUMBER	REV	FIRST USED
466654-1	F	565435-5
466654-2	F	122500-1
466654-3	F	354500-1

INACTIVE



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ WIRE CRIMPED OVER RECEPTACLE
- ⑥ STRANDED WIRE REQUIRED FOR LEADMAKER

TERMINAL NAME: TERMINAL, F CRIMP, MAG-MATE		CRIMPING DATA	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
62608	A .038 ±.002 [0.97 ±0.05mm]	22	
62609	B .033 ±.002 [0.84 ±0.05mm]	(1) 24 OR (1) 26	
62610	C NOT	USED	
	D NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.055 [1.4mm]	F	26-22
INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
-	114-2069	.200	408-8040
			SET UP GAGE
			458637-1
			LAYOUT
			939

QTY	RECD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
2	2	2	-	C	5-354779-0	PIN, WIRE DISC (.3240)B	129
2	2	2	-	C	4-354779-0	PIN, WIRE DISC (.3190)A	127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	122
							120
							119
3	3	3	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	118
							117
							116
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	115
							114
							113
2	2	2	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	112
							111
							110
							109
							108
							107
							106
							105
							104
1	1	1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
2	2	2	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) H5G	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95
1	1	1	-	A	2-21002-2	SCR, BHC (8-32x.50) 56	94
							93
							92
							91
1	1	1	-	A	1-21002-8	SCR, BHC (6-32x.50)	90
							89
							88
							87
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81
							80
-	-	1	-	B	462992-9	GUARD, ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
							74
1	1	1	-	-	21024-8	WASHER, LOCK (3/8)	73
1	1	1	-	-	3-21001-5	SCR, SHC (3/8-16x1.00)	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY	RECD	PER	ASSY	PARTS LIST
1	1	1	-	21024-8 WASHER, LOCK (3/8)
1	1	1	-	3-21001-5 SCR, SHC (3/8-16x1.00)
1	1	1	-	459610-3 MOUNT, FEED BRACKET
-3	-2	-1	U/M	DWG SIZE PART NO DESCRIPTION ITEM NO

QTY	RECD	PER	ASSY	PARTS LIST
-1				BENCH MODEL K AIR FEED
-2				LEADMAKER AIR FEED
-3				BENCH MODEL G AIR FEED
1	1	1	-	C 692655-5 AIR FEED VALVE ASSY
				69
				68
-	-	REF	-	A 24042-2 VALVE, SHUT OFF
				67
-	-	REF	-	C 692655-6 AIR FEED VALVE ASSY
				66
1	1	1	-	B 461065-1 AIR FEED ASSY (1 INCH)
				65
2	2	2	-	A 3-21000-9 SCR, SHC (10-32x1.00) AIR ASSY
				64
1	1	-	-	A 983427-6 ELBOW, SWIVEL 1/8 NPT - 1/4 T
				63
1	1	-	-	A 23238-1 QUICK DISCONNECT
				62
21.00	21.00	-	IN	A 27319-4 TUBING, POLY-FLO Ø.25
				61
				60
1	1	1	-	C 454220-1 CAP, RAM
				59
1	1	1	-	D 454485-1 HOUSING
				58
				57
1	1	1	-	B 1-694433-3 PAWL, FEED
				56
				55
				54
1	1	1	-	B 461062-1 FEED FINGER ASSY
				53
				52
				51
				50
				49
1	1	-	-	A 22374-7 VALVE, QUICK EXHAUST
				48
1	1	-	-	A 22304-1 NIPPLE, HEX 1/8 NPT
				47
				46
1	1	1	-	A 690191-1 PLUG, NYLON
				45
1	1	1	-	C 455673-4 RAM
				44
1	1	1	-	A 690125-1 WASHER, LAMINATED
				43
1	1	1	-	A 690124-1 WASHER, RAM
				42
1	1	1	-	A 7-21002-9 BOLT, CRIMPER (5/16x1.00)
				41
				40
				39
1	1	1	-	A 690223-2 SPACER, INSULATION DISC
				38
1	1	1	-	D 354777-1 WIRE DISC, PLASTIC
				37
1	1	1	-	A 22480-5 WASHER, SPRING
				36
1	1	1	-	B 690212-1 POST, RAM
				35
				34
1	1	1	-	D 455675-2 PLATE, BASE
				33
1	1	1	-	A 690432-3 SCREW, ADJUSTMENT
				32
				31
1	1	1	-	B 455689-1 BLOCK, STRIP GUIDE ADJ
				30
1	1	1	-	C 1-455671-7 PLATE, STRIP GUIDE
				29
				28
2	2	2	-	A 1-22284-0 SPRING, DRAG
				27
1	1	1	-	B 690546-1 LEVER, DRAG RELEASE
				26
1	1	1	-	B 1-690754-5 DRAG, TERMINAL
				25
1	1	1	-	D 5-690440-4 GUIDE, STRIP (REAR)
				24
1	1	1	-	A 690712-6 GUIDE, STRIP (FRONT)
				23
				22
				21
1	1	1	-	C 469068-1 BLADE, SLUG
				20
1	1	1	-	B 469486-1 STRIPPER
				19
				18
				17
				16
1	1	1	-	B 469066-1 PLATE, SHEAR
				15
1	1	1	-	B 469065-1 BLOCK, SHEAR
				14
				13
				12
				11
				10
				9
1	1	1	-	C 469067-1 ANVIL
				8
				7
				6
				5
				4
				3
1	1	1	-	C 455888-4 SPACER, CRIMPER
				2
1	1	1	-	C 2-456402-5 CRIMPER, WIRE
				1

QTY	RECD	PER	ASSY	PARTS LIST
-3	-2	-1	U/M	DWG SIZE PART NO DESCRIPTION ITEM NO

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