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AMP 1281 (7/63)

APPLICATOR PARTS LIST

TYPE
SIDewise
-TAB-
-RING-
-SPADE-
FLANGED SPADE

INSULATION
PENTRATING AMP INCORPORATED
STD. BRRL. HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER			42	Shear Plate (Left)	1	811855-1
2	INS. CRIMPER 453901-2	1	455510250	43	Shear Block (Right)	1	386372
3	ANVIL	1	465526-6	44	Floating Shear	1	465406
4	ANVIL SPACER	1	810070-4	45	Retaining Plate - Front	1	811714-3
5	SHEAR BLADE			46	Retaining Plate - Rear	1	810822-1
6	REAR SHEAR PLATE			47	Spring - Shear Return	1	374322
7	SHEAR BLADE SPACER Rear Pl.	1	811959-5	48	Shear Depressor	1	387265
8	FRONT SHEAR PLATE			49	Key Shear Return	1	386358
9	REAR ANVIL SPACER PLT.			50	Guard Mt.	1	811306-1
10	FRONT ANVIL SPACER BOX Hold	1	811593-1	51			
11	TOOL SPACER	1	377132	52			
12	CRIMP SPACER	1	370975	53			
13	FRONT STRIP GUIDE	1	386943	54	Rear Strip Guide Spacer	1	811527-3
14	REAR STRIP GUIDE	1	465440-8	55			
15	RAM	1	471912	56			
16	TOOL HOLDER			57			
17	ADJ. CRIMP MOUNT			58			
18	ADJ. BLOCK			59			
19	APPLICATOR MOUNT ASSY.			60			
20	BASE PLATE	1	465100	61			
21	BASE BLOCK	1	465101	62			
22	STRIP GUIDE PLATE	1	465414-1	63			
23	ANVIL HOLDER			64			
24	AUX. ANVIL HOLDER			65	Tension Adj. Plate	1	374999
25	STRIPPER	1	386361	MISCELLANEOUS			
26	STRIPPER MOUNT	1	386362	66	2" Dia. Reel Support	1	465050-2
27	RETAINER PLATE	1	389078	67	Lubricator Ass'y.	1	465184-2
28	STRIPPER MOUNT BRACKET	1	387715-1	68	Oil Synthetic	1	22014-1
29	STRIPPER BUSHING	1	386368	69			
30	STOCK DRAG	1	386955	70			
31	STOCK DRAG HANDLE			71			
32	STOCK DRAG STUD 374900	1	374900	72			
33	STOCK DRAG SPRING	1	370572				
34	STOCK DRAG ADJ. SCREW Nut	1	21022-3				
35	FEED FINGER HOLDER	1	386942				
36	FEED FINGER	1	386941				
37	FEED FINGER TIP	1	387251				
38	FEED FINGER SPACER Guide Δ	1	689915-2				
39	BASE CASTING	1	570238				
40	GUARD 457665-1	1	811303-1				
41	Bracket - Guard	1	811303-1				

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				RING I. PEAT.
SPEC 114-2084				61505
WIRE SIZE	CRIMP HEIGHT	GROUP		
24		61577		
22		.040		
20		.042		
		.045		24-20
CRIMP	SIZE	TYPE	FEED	RING STD. BRRL.
WIRE				61577
INSUL.	.062	F	.290	
SLEEVED				SPADE I. PEAT.
INSULATION RANGE		WIRE RANGE 24-20		61506-
.030 - .035		Tinsel		
EXPLODED VIEW				
A-6002-4		6002-6		
REMARKS:				
Δ Mt. on Item 13				
INSULATION PENTRATING TERMINALS CRIMP TILL TIGHT. CRIMP HEIGHT PERTAINS TO STD. BRRL				TAB I. PEAT.
				61684
				I. PEAT FLANGED SPADE
				61713
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DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-3				
MECH. FEED 692140-2				
SERIAL NO.		DATE SHIPPED		DESIGNED
				R. K. ...
CUSTOMER NAME AND ADDRESS				
CHK'D. ...				
APP'D. ...				
APPLICATOR NUMBER	REV.	SHEET		1 OF 1
	H1	565935-1		

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