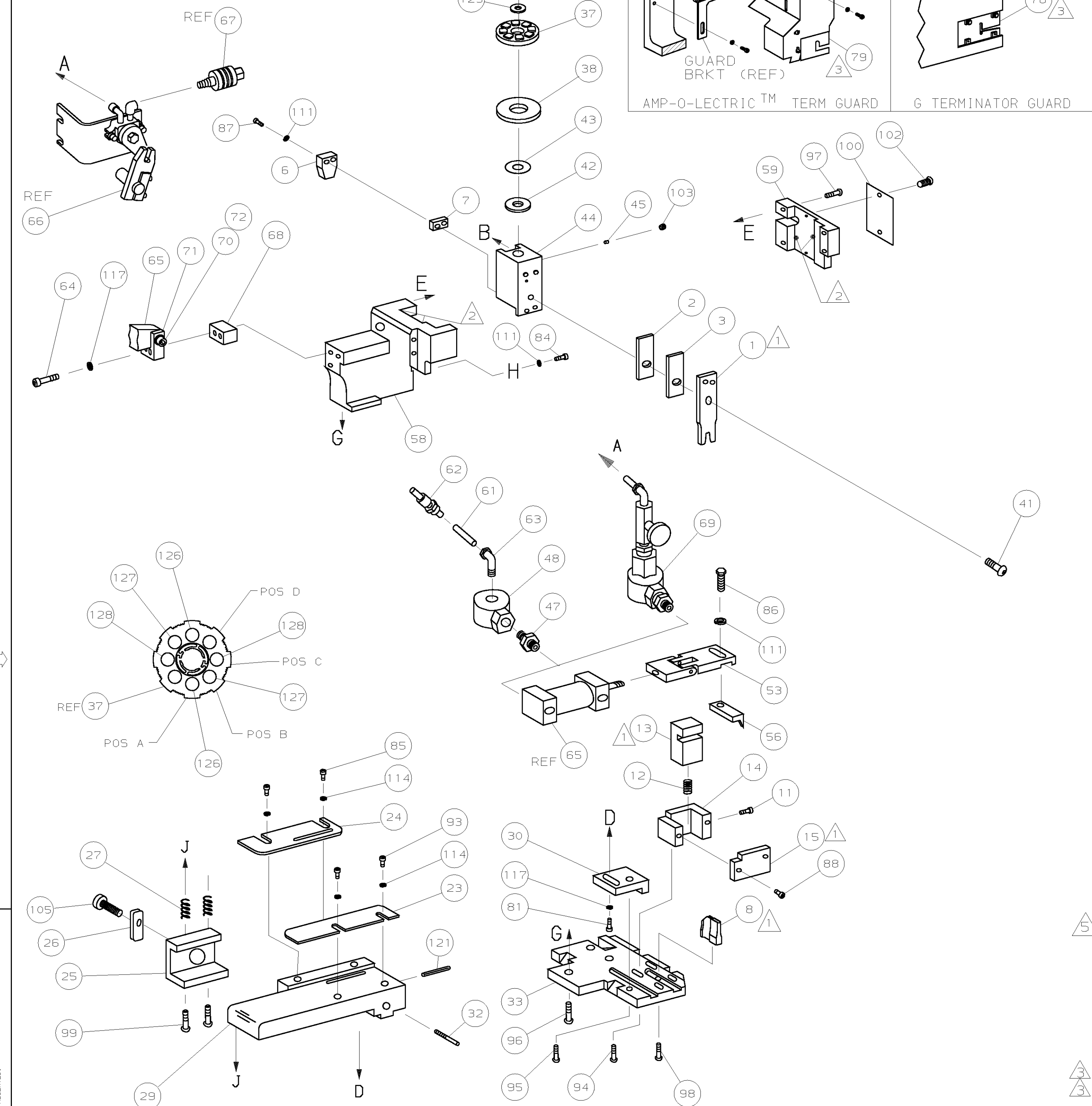
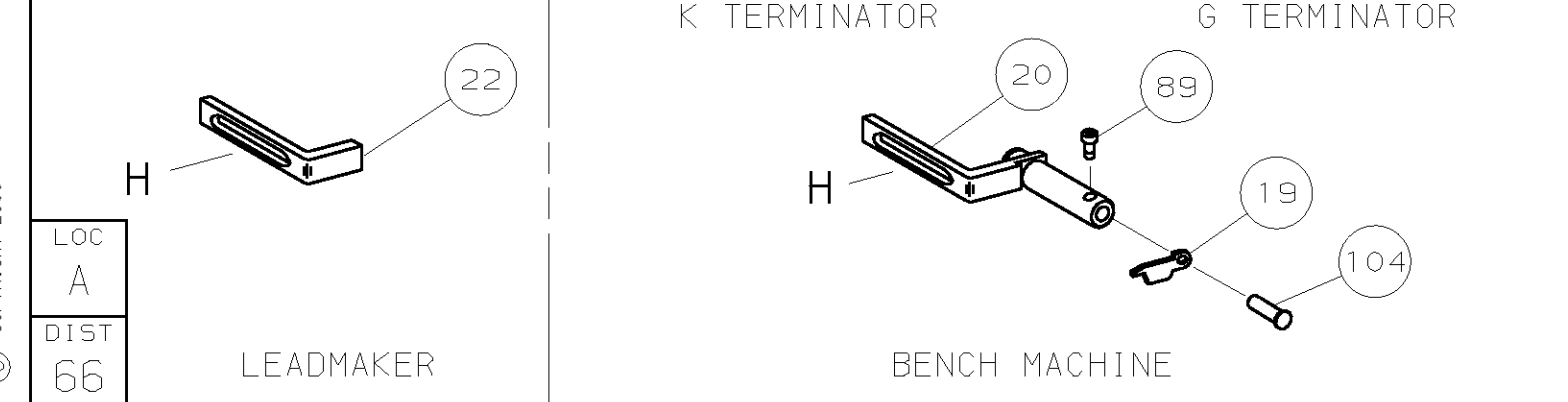


PART NUMBER	REV	FIRST USED
1385160-1	C	122500-1
1385160-2	C	565435-5
1385160-3	C	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH IN ASSEMBLY.



TERMINAL NAME: RECEPTICAL, FASTON, FLAG, REVERSIBLE, .250 SERIES			
CRIMP DATA (AMP TERMINAL)			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.075 ±.002 [1.91 ±0.05mm]	14	
B	.067 ±.002 [1.70 ±0.05mm]	16	
C	.062 ±.002 [1.57 ±0.05mm]	18	
D	NOT USED	USED	
CRIMP SIZE		TYPE	RANGE
WIRE .120 [3.05mm]		F	18-14
INSUL -		-	-

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.165-.181	114-02032	.805	408-8040	458637-1	L2408

QTY	REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
2	2	2	-	C	1-354779-6	PIN, WIRE DISC (.3070)C	129
2	2	2	-	C	354779-6	PIN, WIRE DISC (.3020)B	127
2	2	2	-	C	8-354778-6	PIN, WIRE DISC (.2925)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	A	4-21028-0	PIN, SLT SPR(φ.093x.75)ST GDE PL	121
2	2	2	-	-	-	-	120
2	2	2	-	-	-	-	119
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
1	1	1	-	A	22353-8	SCR, SHLD (.187x.25)D6 LEVER	105
1	1	1	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	102
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-6	SCR, SET, 10-32 X .75	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)H5G	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLK	95
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN	94
2	2	2	-	A	1-21000-4	SCR, BHC (8-32x.38)F ST GUIDE	93
1	1	1	-	-	-	-	92
1	1	1	-	-	-	-	91
1	1	1	-	-	-	-	90
1	1	1	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER	89
2	2	2	-	A	1-21000-8	SCR, SHC (6-32x.50)R SHEAR PLATE	88
2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.75)DEP-HOLD	87
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)R ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84
1	1	1	-	-	-	-	83
1	1	1	-	-	-	-	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)56 ADJ BL	81
1	1	1	-	-	-	-	80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	-	-	-	-	77
1	1	1	-	-	-	-	76
1	1	1	-	-	-	-	75
1	1	1	-	-	-	-	74
1	1	1	-	-	-	-	73
1	1	1	-	A	4-21002-8	SCR, BHC (3/8x1.00)FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
1	1	1	-	A	4-21002-8	SCR, BHC (3/8x1.00)FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

LEADMAKER				AIRFEED			
-1	1	1	-	A	21024-8	WASHER, LOCK (3/8)FEED BRKT	70
-2	1	1	-	C	692655-5	AIR FEED VALVE ASSY	69
-3	1	1	-	A	461690-1	SPACER, AIR FEED	68
1	1	1	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	A	461065-2	AIR FEED VALVE ASSY	66
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	A	4-21000-3	SCR, SHC (10-32x2.00)AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO φ.25	61
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
1	1	1	-	B	694433-2	PAWL, FEED	56
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
1	1	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	1	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-2	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	844048-1	PLATE, STRIP GUIDE	29
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	690438-1	GUIDE, STRIP (REAR)	24
1	1	1	-	A	189124-5	GUIDE, STRIP (FRONT)	23
-	-	-	-	B	690472-2	STRIPPER	22
1	1	1	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	1	-	B	458949-1	STRIPPER	19
1	1	1	-	-	-	-	18
1	1	1	-	-	-	-	17
1	1	1	-	-	-	-	16
1	1	1	-	B	1-690691-2	PLATE, SHEAR (REAR)	15
1	1	1	-	B	1338999-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	1338998-1	SHEAR, FLOAT (REAR)	13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	-	-	-	10
1	1	1	-	-	-	-	9
1	1	1	-	C	3-805887-0	ANVIL	8
1	1	1	-	C	4-240641-5	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	690468-1	DEPRESSOR, SHEAR (REAR)	6
1	1	1	-	-	-	-	5
1	1	1	-	-	-	-	4
1	1	1	-	C	1-455888-3	SPACER, CRIMPER	3
1	1	1	-	C	2-455888-2	SPACER, CRIMPER	2
1	1	1	-	C	456409-3	CRIMPER, WIRE	1

QTY REQD PER ASSY				PARTS LIST			
1	1	1	-	C	1-455888-3	SPACER, CRIMPER	3
1	1	1	-	C	2-455888-2	SPACER, CRIMPER	2
1	1	1	-	C	456409-3	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

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