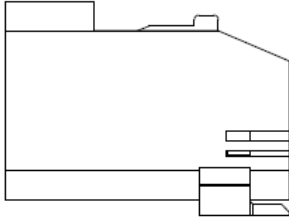


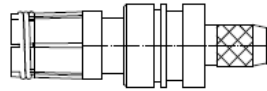


APPLICATION SPECIFICATION

SHROUD



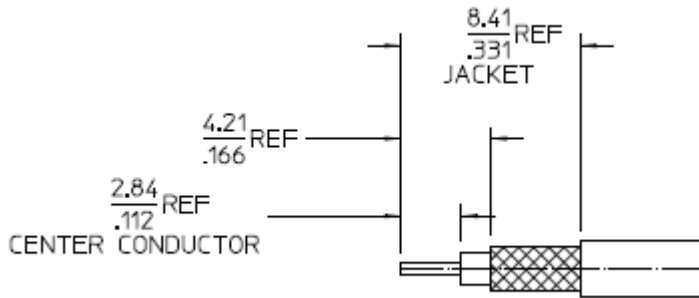
BODY



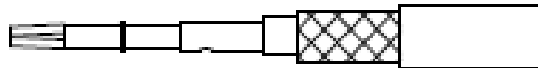
CONTACT PIN



CRIMP TUBE



1. STRIP CABLE DIMENSIONS AS SHOWN.



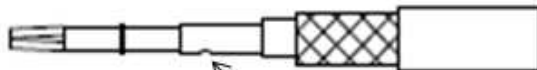
- 2.1 SLIDE CRIMP TUBE OVER THE CABLE JACKET.
- 2.2 INSERT CABLE CENTER CONDUCTOR INTO CONTACT , AS SHOWN
- 2.3
 - A. CRIMPING CONTACT PIN WITH HAND CRIMP TOOL.

HAND TOOL
DANIELS AFM8 (Depth Setting 4)



OR

B. CRIMPING CONTACT PIN WITH
 SOLDER (AWG. 26 AND AWG. 30).

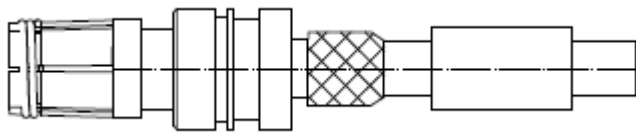


SOLDER

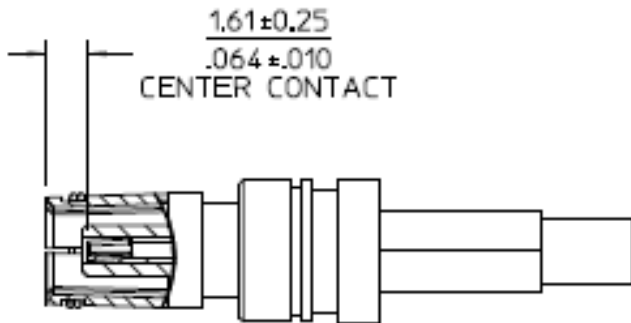
REVISION: A	ECR/ECN INFORMATION: EC No: URF2013-0510 DATE: 2012/ 12 /05	TITLE: FAKRA II CABLE ASSYEMBLY INSTRUCTIONS FOR 73403-626X HAND TOOL	SHEET No. 1 of 2
DOCUMENT NUMBER: AS-73597-045	CREATED / REVISED BY: EVITA	CHECKED BY:	APPROVED BY:
<small>TEMPLATE FILENAME: APPLICATION_SPEC(SIZE_A4)(V.1).DOC</small>			



APPLICATION SPECIFICATION

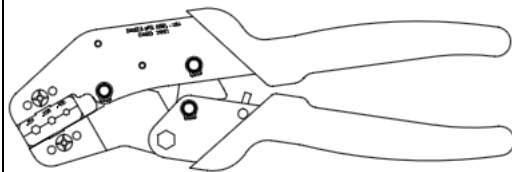


3. INSERT CABLE /CABLE ASSEMBLY INTO CONNECTOR BODY TO THE INTERFACE DIMENSION, AS SHOWN.

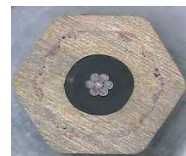


4. SLIDE CRIMP TUBE OVER BRAID UNTIL BOTTOM AND CRIMP USING 3.25mm (.128) HEX DIE. USING HAND CRIMP TOOL.

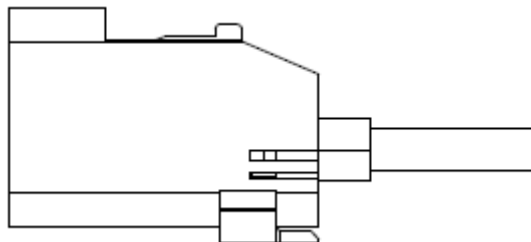
HAND TOOL



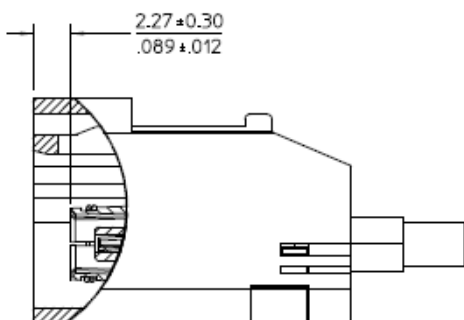
CRIMPING DIES



HAND TOOL W/ DIE (Part NO: 73415-4550)



5. INSERT SUB ASSY (STEP 4) INTO THE SHROUD



6. PRESS THE CLIP INTO IT.

REVISION:

A

ECR/ECN INFORMATION:

EC No: **URF2013-0510**

DATE: **2012/ 12 /05**

TITLE:

**FAKRA II CABLE ASSYMBLY
INSTRUCTIONS FOR 73403-626X
HAND TOOL**

SHEET No.

2 of 2

DOCUMENT NUMBER:

AS-73597-045

CREATED / REVISED BY:

EVITA

CHECKED BY:

APPROVED BY: