

DO NOT SCALE FROM THIS PRINT

TABLE 1		
LEAD STYLE	"A"	"B"
-02	.075 [1.91] $\text{\textcircled{C}}$	0.075
-03	.065 [1.65] $\text{\textcircled{C}}$	0.055

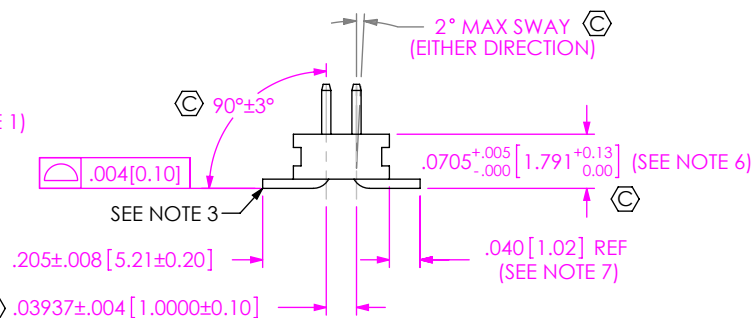
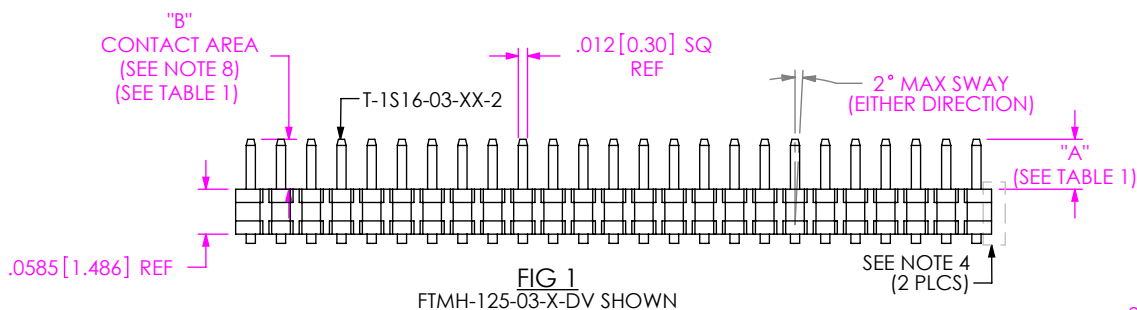
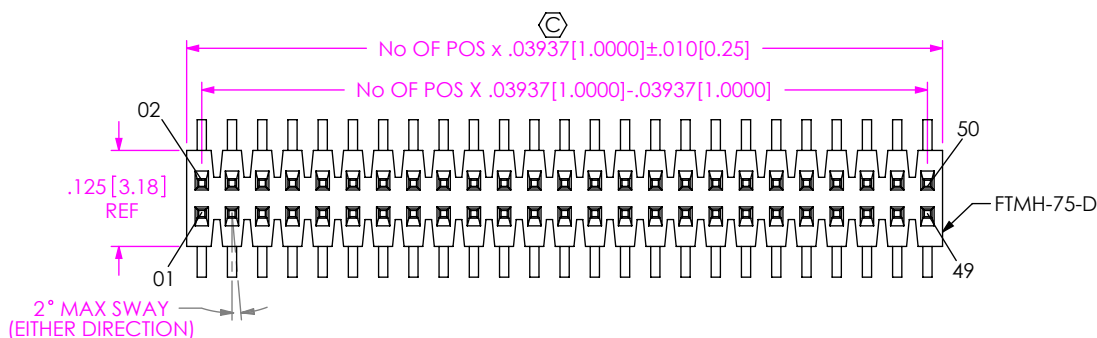
No OF POS PER ROW
-02 THRU -50
(SEE NOTE 10)

LEAD STYLE
-02: .075 [1.91]
(USE T-1S16-03-XX-2)
-03: .065 [1.65]
(USE T-1S16-04-XX-2)

PLATING SPECIFICATION
-L: 10 μ " LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-F: 3 μ " FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-H: 30 μ " HEAVY GOLD IN CONTACT AREA, 3 μ " FLASH GOLD ON TAIL
-G: 10 μ " GOLD IN CONTACT AREA, 3 μ " FLASH GOLD ON TAIL
-LM: 10 μ " LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-FM: 3 μ " FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

OPTIONS
-P: PICK & PLACE PAD (USE PPP-30)
(USE PPP-30-NT FOR TAPE & REEL)
(SEE FIG 3, SHT 4: 6 POS MIN)
-TR: TAPE & REEL PACKAGING
-ES: SNAP ON END SHROUDS
(SEE FIG 2, SHT 2: 9 POS MIN)
MOLD TO POSITION END SHROUDS
(5 POS MIN; SEE FIG 2, SHT 2)
(SAMTEC DISCRETION ON WHICH END SHROUDS ARE USED FOR POSITIONS -09 AND GREATER)
-EP: GUIDE POST (SEE FIG 4, SHT 4: 9 POS MIN)
(USE ONLY WHEN MATING WITH A CLM)
-EC: LOCKING CLIP (SEE FIG 5, SHT 4)
(SEE NOTE 9; 9 POS MIN)
-A: ALIGNMENT PIN (SEE FIG 6 & 7, SHT 5)
(SAMTEC DISCRETION ON WHICH -A PIN IS USED)
(MOLDED: 3 POS MIN, USE FTMH-75-D-XX)
(STAKED: 7 POS MIN, USE FTMH-60-D)

ROW SPECIFICATION
-DV: DOUBLE ROW VERTICAL
(USE FTMH-75-D)



NOTES:

- $\text{\textcircled{C}}$ REPRESENTS CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: 1.0 LB = 16 OZ.
- MAXIMUM BURR: .003 [0.08]
- MAXIMUM CUT FLASH: .010 [0.25]
- POSITIONS -02 THRU -04 TO BE LAYER PACKAGED.
- MEASURED AT BEND RADIUS.
- SHEAR TAILS TO DIMENSION SHOWN.
- FOR SELECTIVE PLATING OPTIONS, GOLD PLATING TO BE ON POST, TIN PLATING TO BE ON TAIL.
- DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -EC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -EC OPTION.
- NUMBER OF POSITIONS MAY BE AS HIGH AS -75 FOR SAMTEC MANUFACTURING ONLY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ± .01 [0.3]
.XXX: ± .005 [0.13]
.XXXX: ± .0020 [0.051]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code: 55322

MATERIAL DO NOT SCALE DRAWING SHEET SCALE: 5:1

INSULATOR: BLACK, LCP, UL-94-V-0
TERMINAL: PHOSPHOR BRONZE

DESCRIPTION: 1mm x 1mm DOUBLE VERTICAL SMT TERMINAL STRIP

DWG. NO. FTMH-1XX-XX-XX-DV-XX

BY: PURVIS 04/22/96 SHEET 1 OF 5

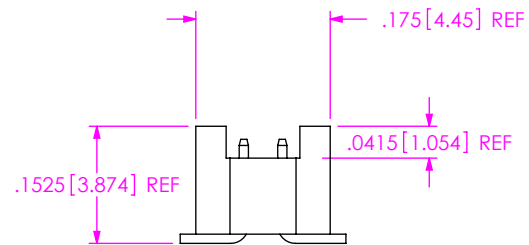
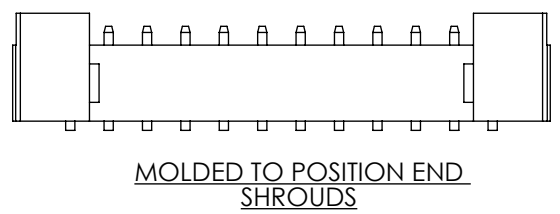
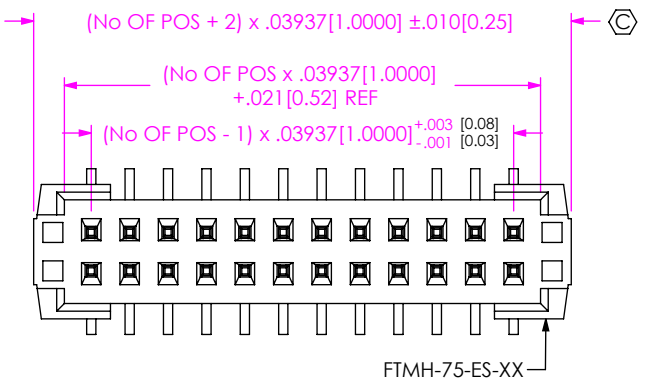
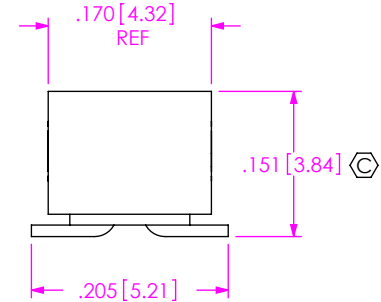
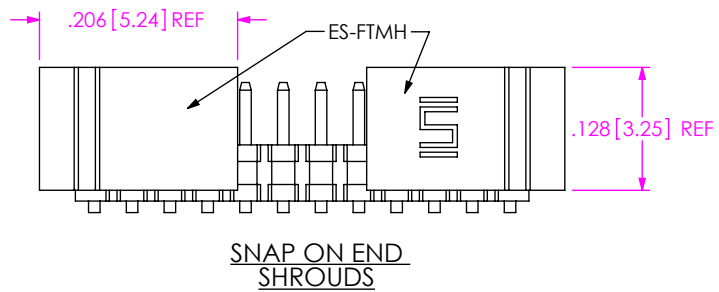
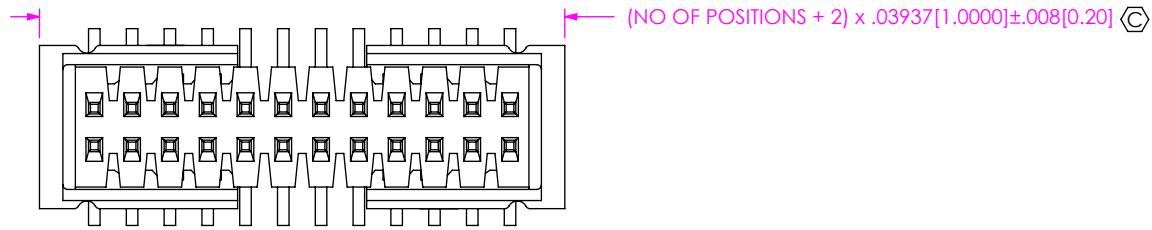


FIG 2
-ES: END SHROUDS
FTMH-112-02-X-DV-ES SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

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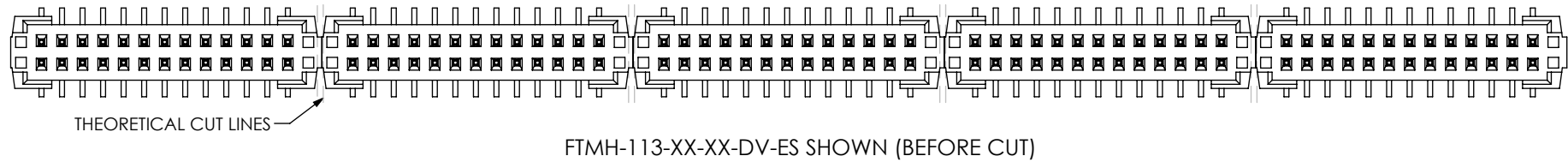
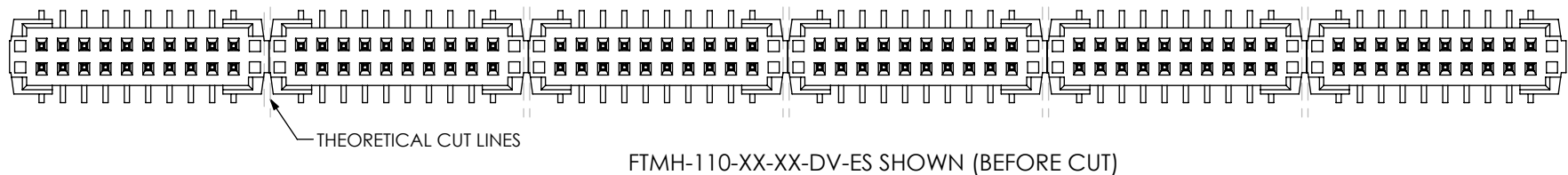
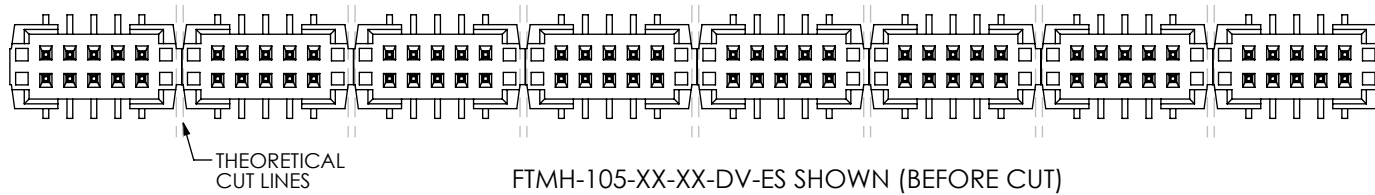
SHEET SCALE: 5:1



DESCRIPTION:
1mm x 1mm DOUBLE VERTICAL SMT TERMINAL STRIP

DWG. NO.
FTMH-1XX-XX-XX-DV-XX

BY: PURVIS 04/22/96 SHEET 2 OF 5



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DESCRIPTION:	1mm x 1mm DOUBLE VERTICAL SMT TERMINAL STRIP
DWG. NO.	FTMH-1XX-XX-XX-DV-XX
BY: PURVIS	04/22/96
	SHEET 3 OF 5

NOTE
 "M" = USED MEASURED DIMENSION (REF)
 "P" = $(("M" - .200[5.08]) / 2) \pm .020[.51]$

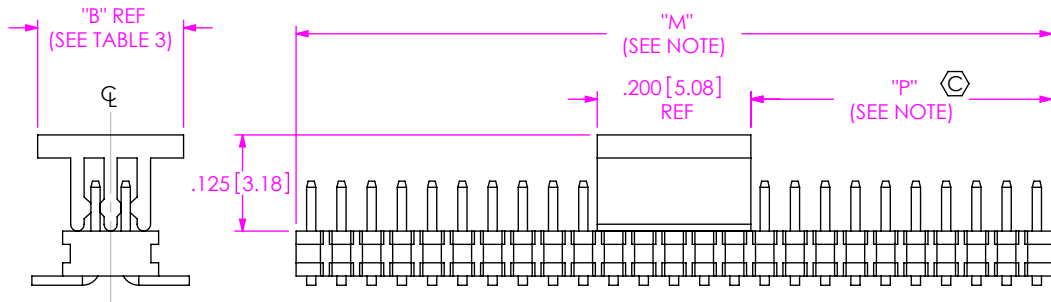


FIG 3
 -P: PICK & PLACE PAD
 FTMH-125-03-X-DV-P SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

TABLE 3	
PAD	"B"
PPP-30	.125[3.18]
PPP-30-NT	.190[4.83]

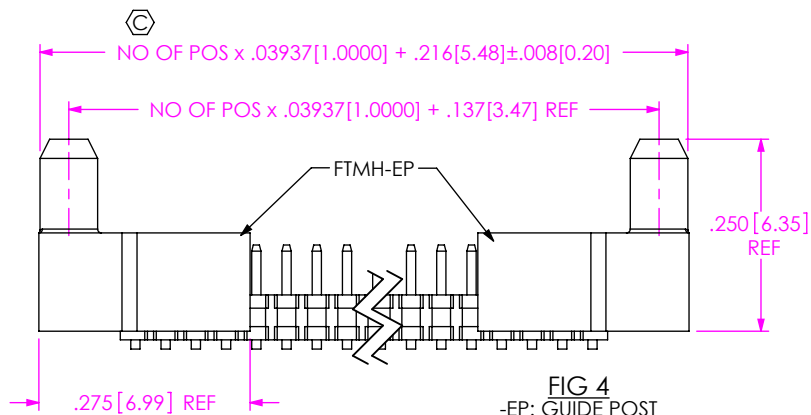


FIG 4
 -EP: GUIDE POST
 FTMH-125-03-X-DV-EP SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

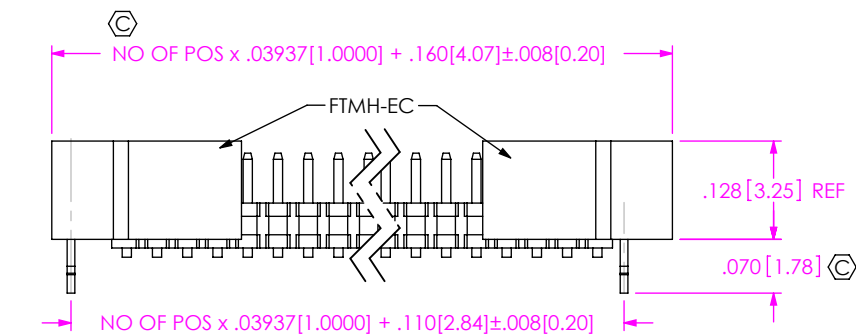
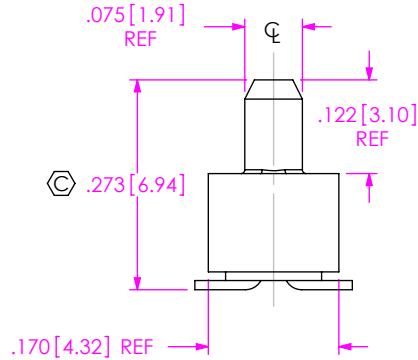
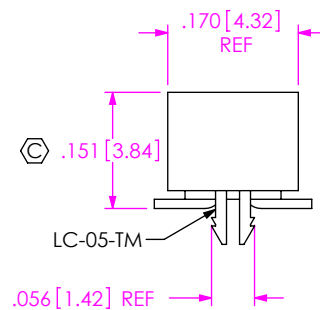


FIG 5
 -EC: LOCKING CLIP
 FTMH-125-03-X-DV-EC SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



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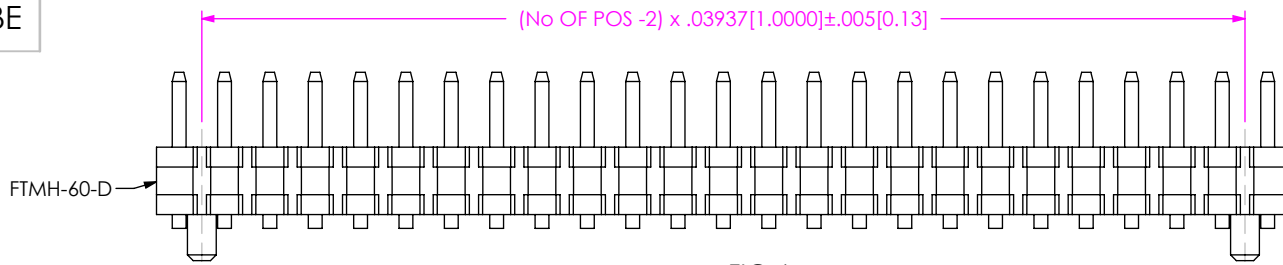


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 1mm x 1mm DOUBLE VERTICAL SMT TERMINAL STRIP

DWG. NO.
FTMH-1XX-XX-XX-DV-XX

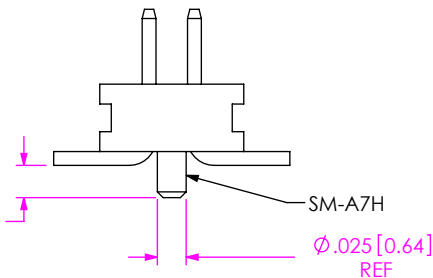
BY: PURVIS 04/22/96 SHEET 4 OF 5



FTMH-60-D

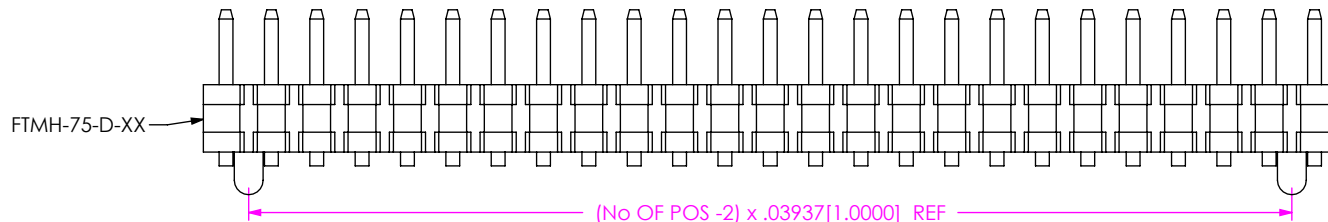
FIG 6
 -A: ALIGNMENT PIN (STAKED)
 (MIN 7 POSITIONS)
 FTMH-125-03-X-DV-A SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

⊕ .028 [0.71]



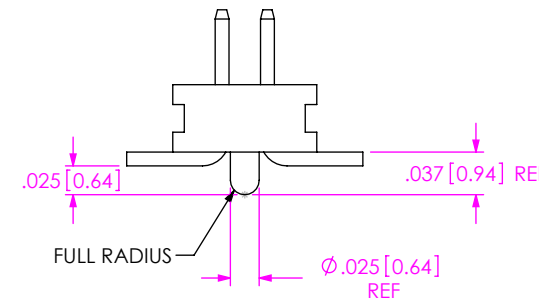
SM-A7H

∅.025 [0.64] REF



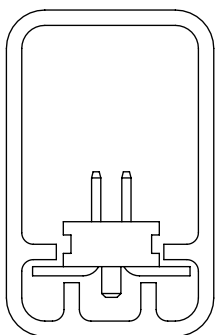
FTMH-75-D-XX

FIG 7
 -A: ALIGNMENT PIN (MOLDED)
 (MIN 3 POSITIONS)
 FTMH-125-03-X-DV-A SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

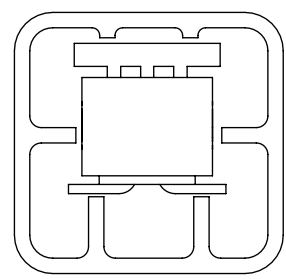


FULL RADIUS

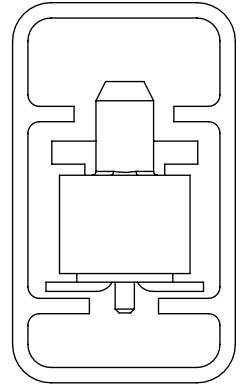
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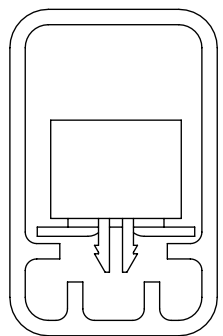
-A OPTION
 PT-1-24-01-60



-ES-P OPTION
 PT-1-24-01-63



-EP-A-P OPTION
 PT-1-24-02-15



-EC OPTION
 PT-1-24-01-60 **BE**

PACKAGING VIEWS

TABLE 2
(SEE NOTE 5 FOR PACKAGING NOTES)

LEAD STYLE	OPTION (S)	PACKAGING TUBE	TUBE PLUG
-02, -03	-NONE	PT-1-24-01-60	TP-03 (x 2)
-02, -03	-A	PT-1-24-01-60	TP-03 (x 2)
-02, -03	-P, -A-P	PT-1-24-01-60	TP-03 (x 2)
-02, -03	-ES, -ES-P, -ES-A, EP	PT-1-24-01-63	TP-24 (x 2)
-02, -03	-EC, -EC-P, -EC-A	PT-1-24-01-60	TP-03 (x 2)
-02, -03	-EP-A, -EP-A-P	PT-1-24-02-15	TP-03 (x 2)

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DWG. NO. **FTMH-1XX-XX-XX-DV-XX**

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