



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
SCREWS AND LOCKWASHERS	STAINLESS STEEL	PASSIVATED
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 4, GRADE B
85 POSN INSERT	THERMOSET	-
11Q11 & 10T10 INSERTS	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
FILLER PLUGS	ALUMINUM ALLOY PER ASTM-B-211	ELECTROLESS NICKEL PER MIL-C-26074,

192	MODULE A: - MODULE B: - MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 16: 208270-2 (QTY=1) SIZE 20: 208267-2 (QTY=4)	1883406-2
192	MODULE A: SIZE 8 QUADRAX: 1445693-1 (QTY=4) SIZE 8 FILLER PLUG: 448545-3 (QTY=7) MODULE B: SIZE 8 COAX (RG-316): 1218820-1 (QTY=8) SIZE 8 FILLER PLUG: 448545-3 (QTY=2) MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 16: 208270-2 (QTY=1) SIZE 20: 208267-2 (QTY=4)	1883406-1
KEYING POSITION	CONTACTS & FILLER PLUGS INCLUDED NOT INSTALLED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± .005 (0.13) ANGLES ± -	DIN C.C.THOMAS 4-21-06 CHK K.HOGAN 4-21-06 APVD K.HOGAN 4-21-06	Tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608
MATERIAL SEE TABLE	FINISH SEE TABLE	NAME PLUG ASSY, SIZE 2, ARINC 600, (11Q11/10T10/85 RR)	RESTRICTED TO
CUSTOMER DRAWING		SIZE A1 00779 C=1883406	SCALE 1.5:1 SHEET 1 OF 1 REV B